

Device ID	44
Data	46
Function Code	40
Slave ID	72

FIGURE 2A

Error Check	74
ReadWrite Data	70
Number Low Bytes	68
Number High Bytes	66
Starting Low Address	64
Starting High Address	62
Sub-Index	50
Index Low	58
Index High	56
Node ID	54
Extend Bit	52
Reference Type	50
Function Code	43
Function Code "41"	
Slave ID	72

40

FIGURE 2B

Next Function Code	
ReadWrite Data	170
Number Low Bytes	168
Number High Bytes	166
Starting Low Address	164
Sub-Index	160
Index Low	158
Index High	156
Node ID	154
Extend Bit	152
Reference Type	150
Function Code	
Reserved Byte	
Function Code "41"	
Slave ID	172

140

FIGURE 2C

Next Function Code	
Error Check	274
Function Code	
Slave ID	272

240

FIGURE 2D

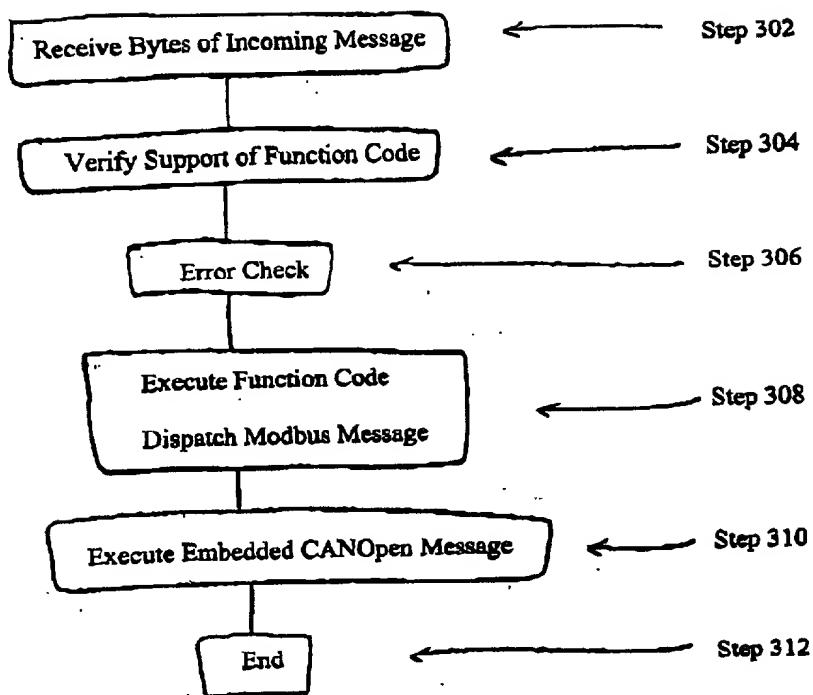


FIGURE 3

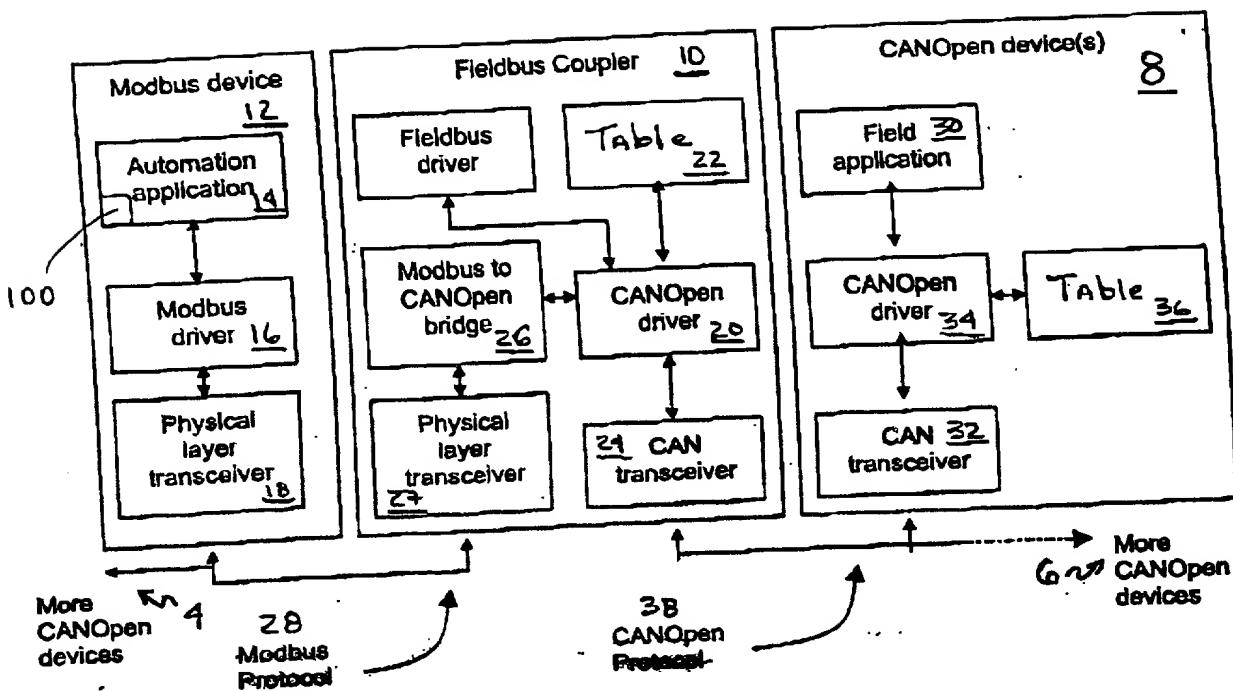


FIGURE
1

Modbus function code	Sub-function or sub-index	Command
3		Read 4x registers
4		Read 3x registers
16		Write 4x registers
22		Mask write
23		Combination 4x read/write
43		Read Object Dictionary entries
43		Write Object Dictionary entries
43	1	COMS-Reset req
43	2	Start BootUpAuto req
43	3	Command not used
43	4	Run Network req
43	5	Stop Network req
43	6	Store Config req
43	7	Store Config Sim req
43	8	Restore Config req
43	9	request mastery over PI output data for AI-config-tool
43	10	release mastery over PI output data for AI-config-tool
43	11	request mastery over application parameter area for AI-config-tool
43	12	release mastery over application parameter area for AI-config-tool
43	13	save password for access via config port
43	14	set FBC into protected mode
43	15	set FBC into edit mode (= leave protected mode)
125		Flash programming commands
125	1	Read hardware identification
125	2	Not supported
125	3	Not supported
125	4	Confirm mode
125	5	Enter kernel mode
125	6	Exit kernel mode
125	7	Fill flash memory
125	8	Program flash memory
125	9	Read flash memory
126		Programming commands
126	1	Stop
126	2	Start

FIGURE
4